

Figure 1  
Lithium Carbonate Process Flow Diagram (A)

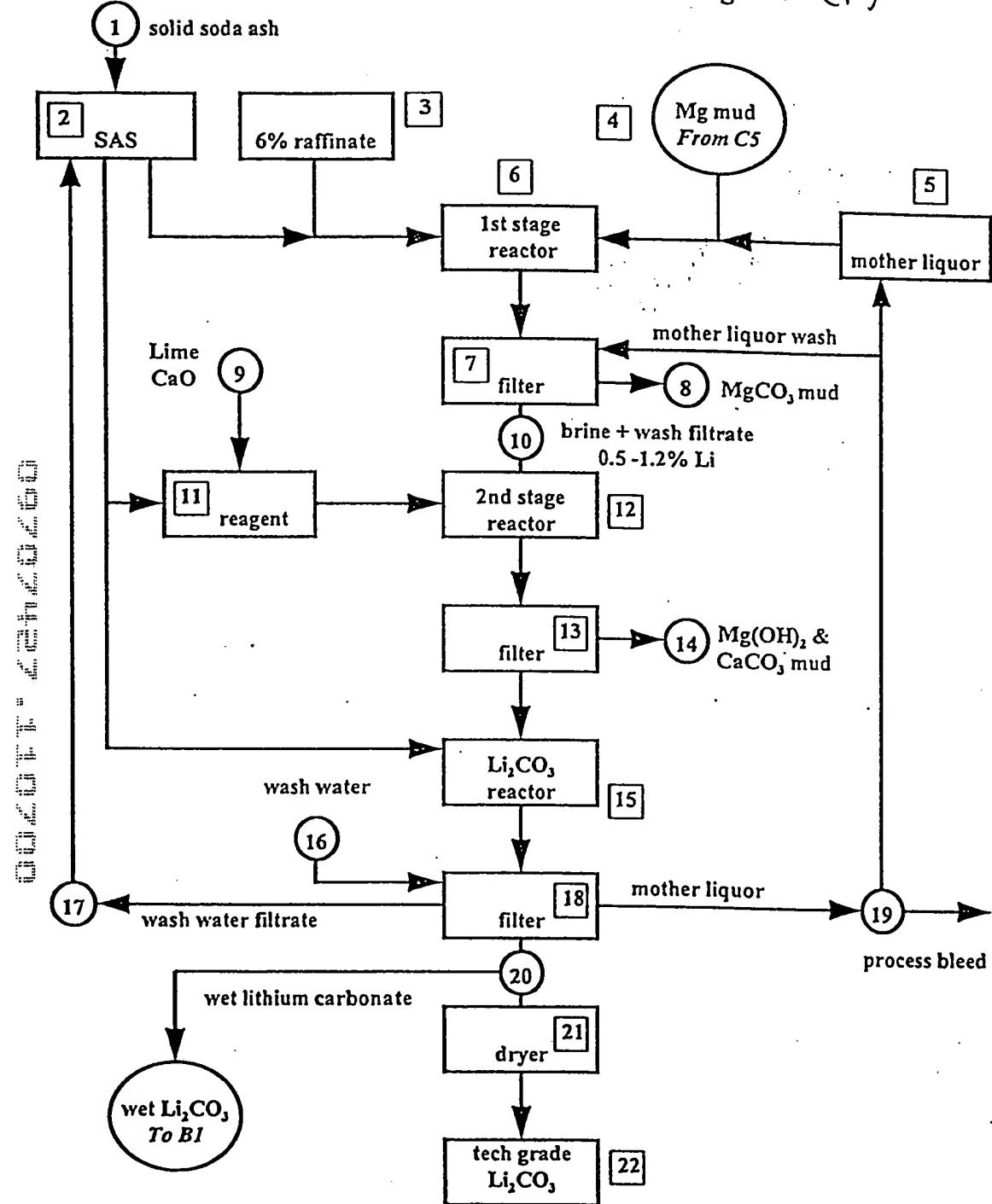


Figure 2  
Low Sodium Lithium Carbonate Process Flow Diagram (B)

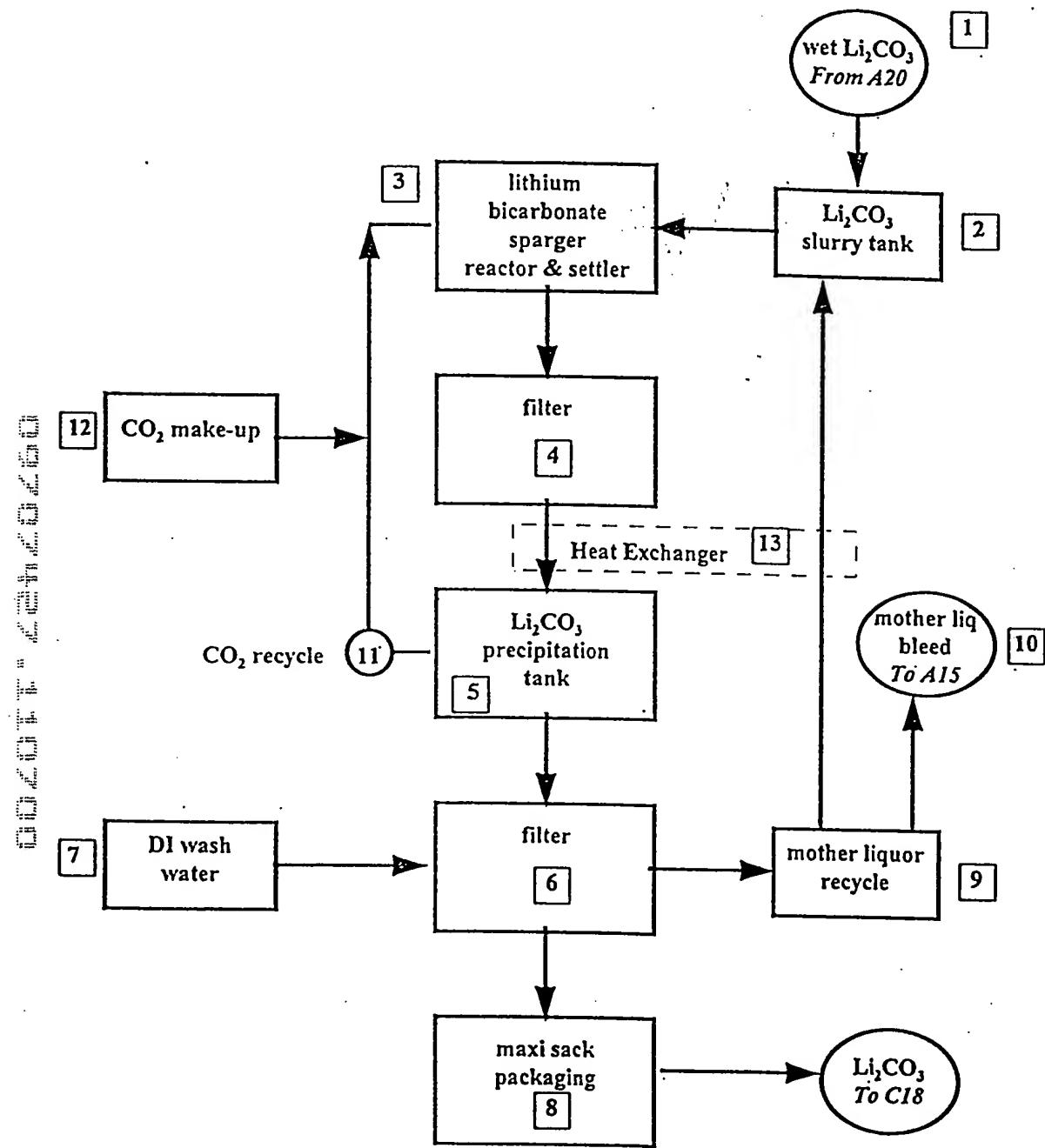


Figure 3  
Direct Lithium Chloride Process Flow Diagram (C)

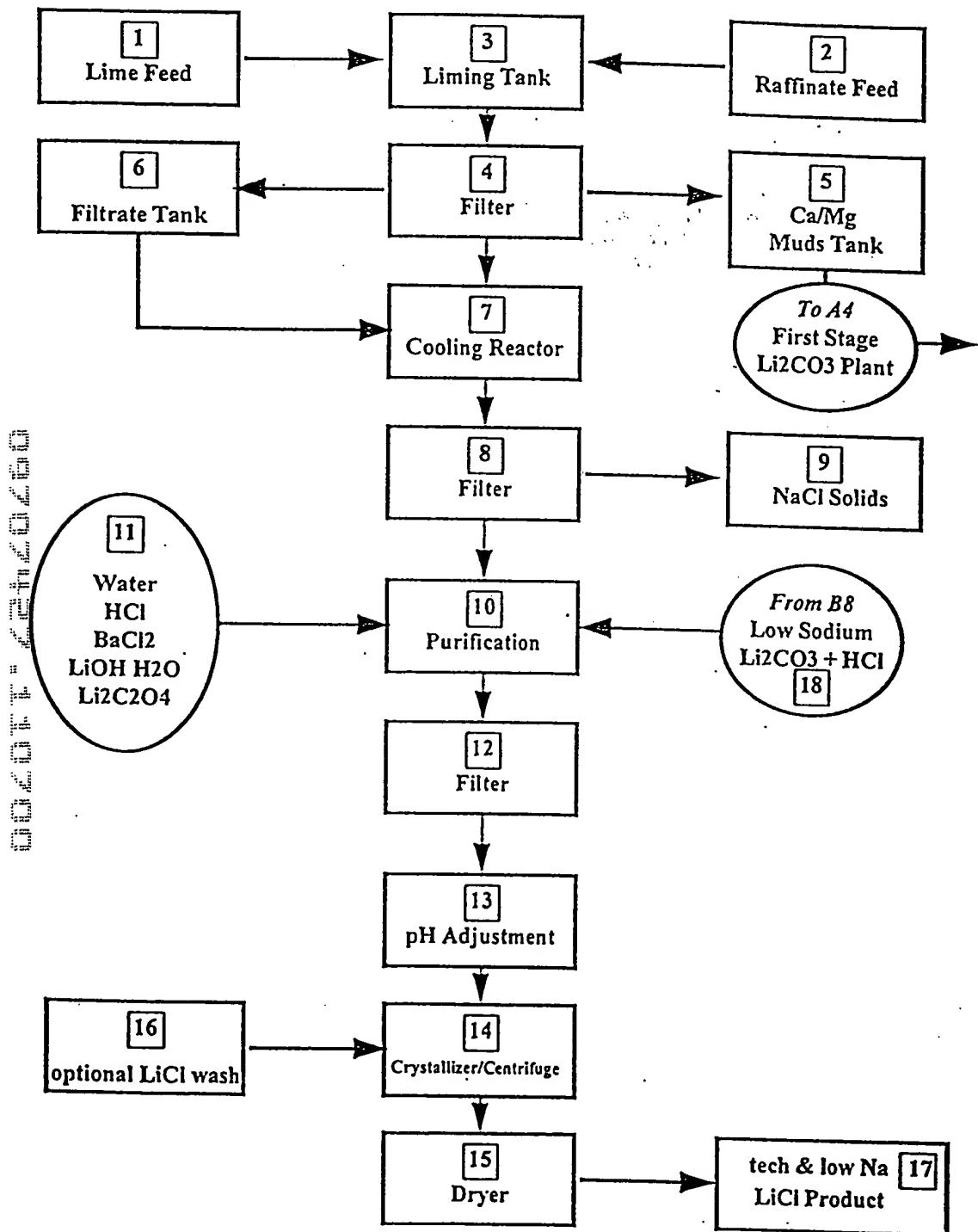


Figure 4

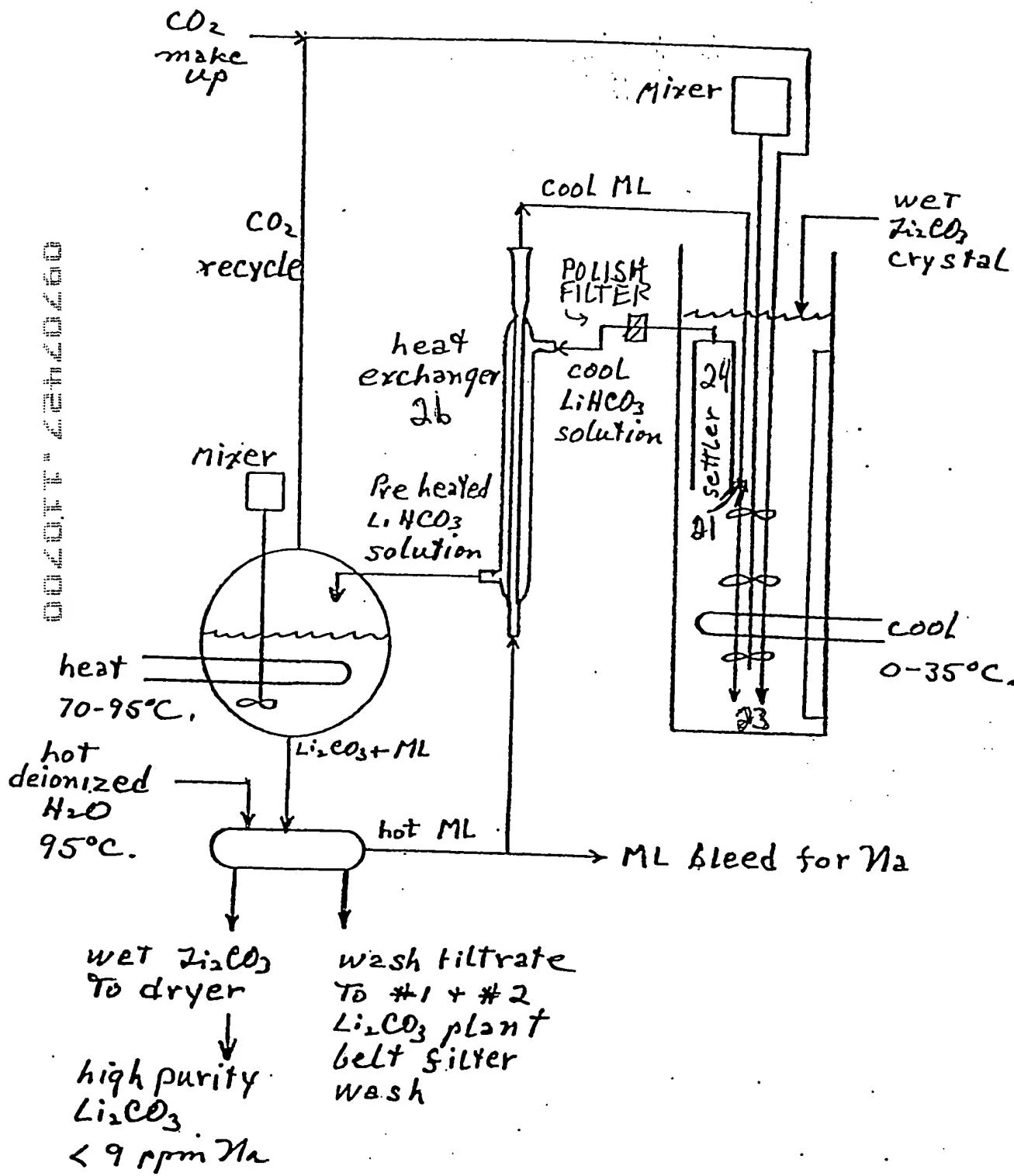


Figure  
5

## LOW SODIUM $\text{Li}_2\text{CO}_3$

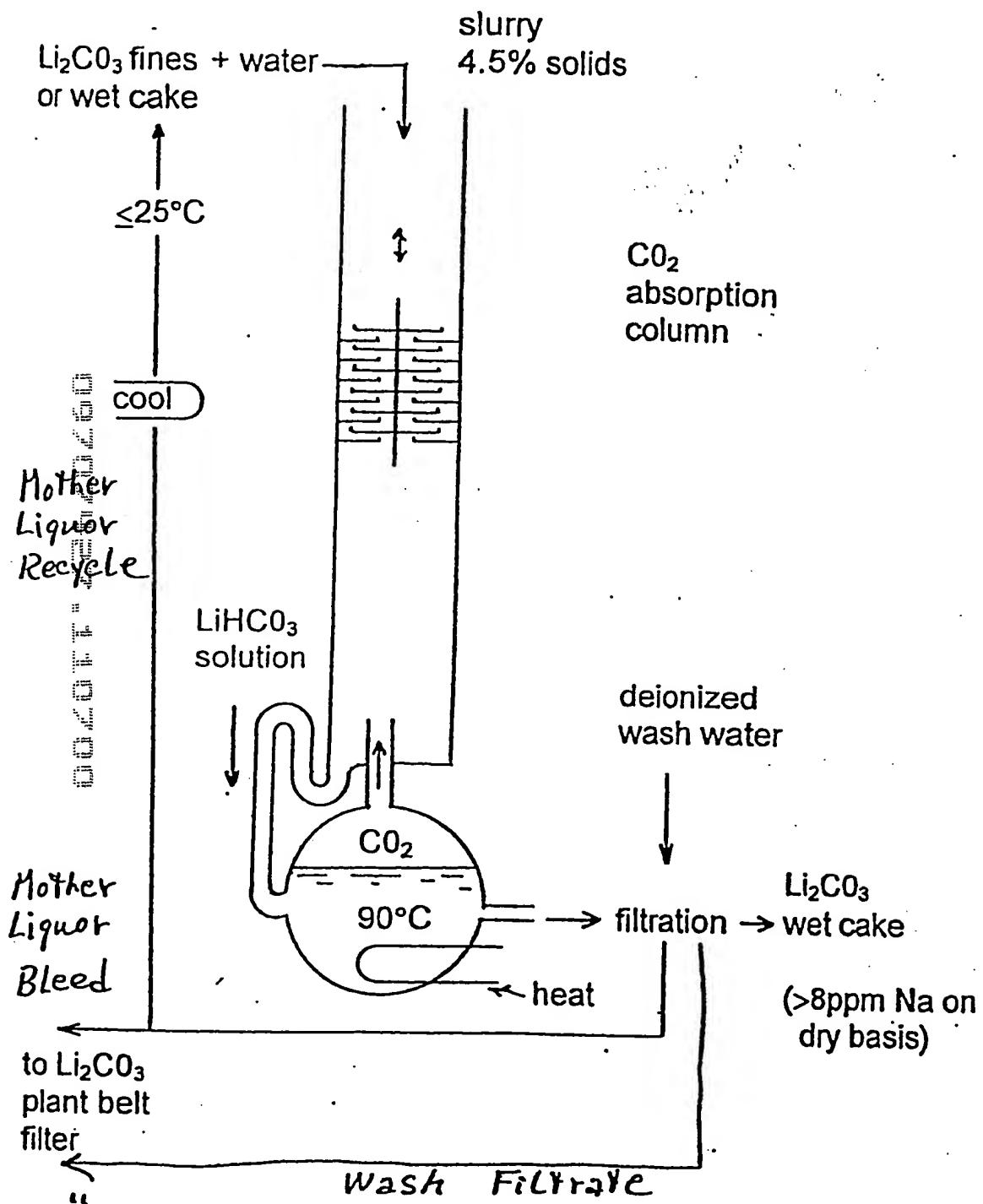


FIGURE 6 Li<sub>2</sub>CO<sub>3</sub>/CO<sub>2</sub> REACTION PILOT PLANT WITH SIEVE TRAY COLUMN

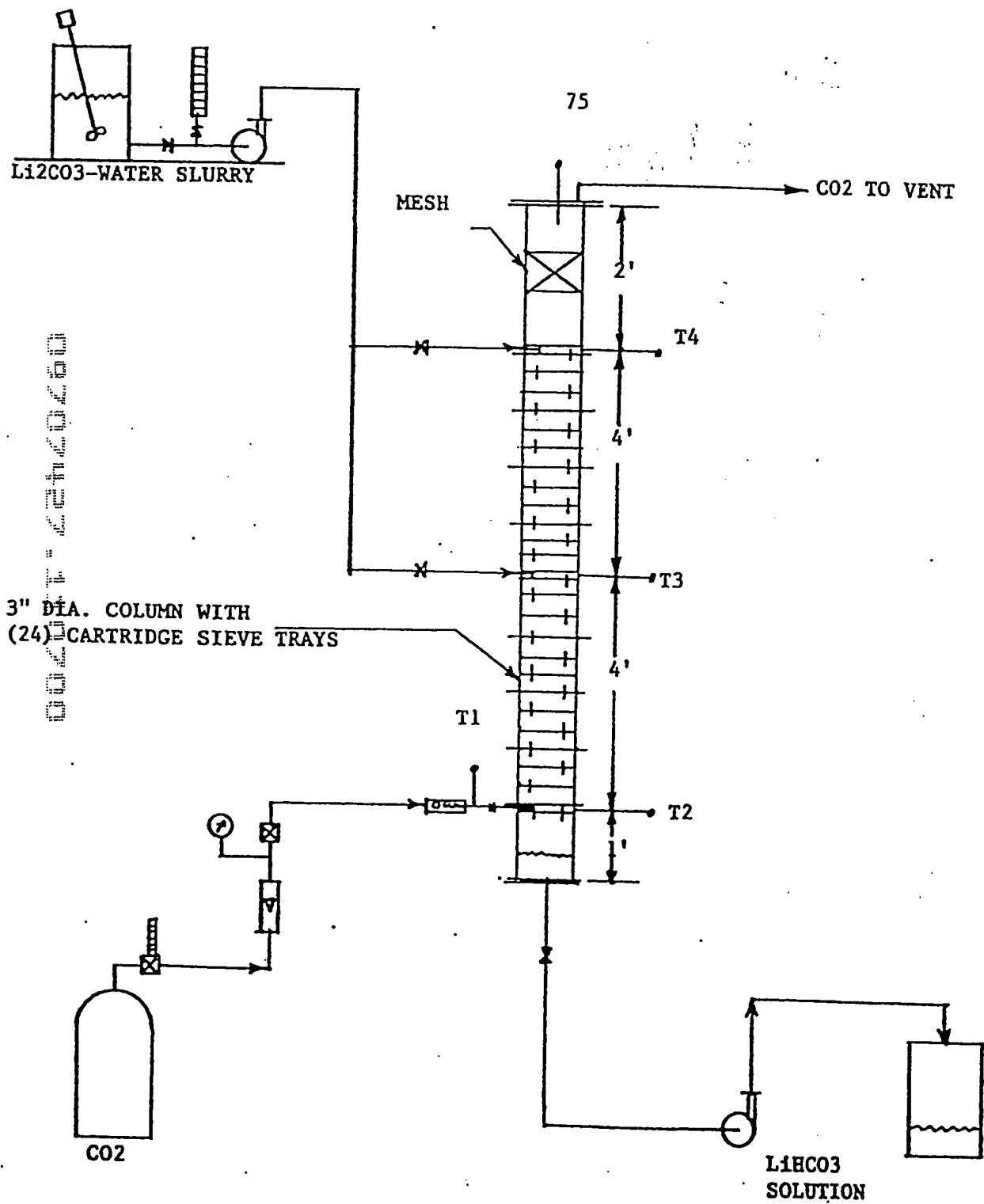


Fig 6

FIGURE 7 Li<sub>2</sub>CO<sub>3</sub>/CO<sub>2</sub> REACTION PILOT PLANT WITH SCHEIBEL COLUMN

